

Grenade Portable Controller Holder

3D MODEL DESCRIPTION

For those who want both the looks and functionality. It's bombastic!

- This STL file is recommended for FDM Printers!
- 3D Printing Time Based on **Ender 3**: 1 Day 6 Hours 55 Minutes (**will vary accord to you printer model**)
- Approximately Height: 20 cm

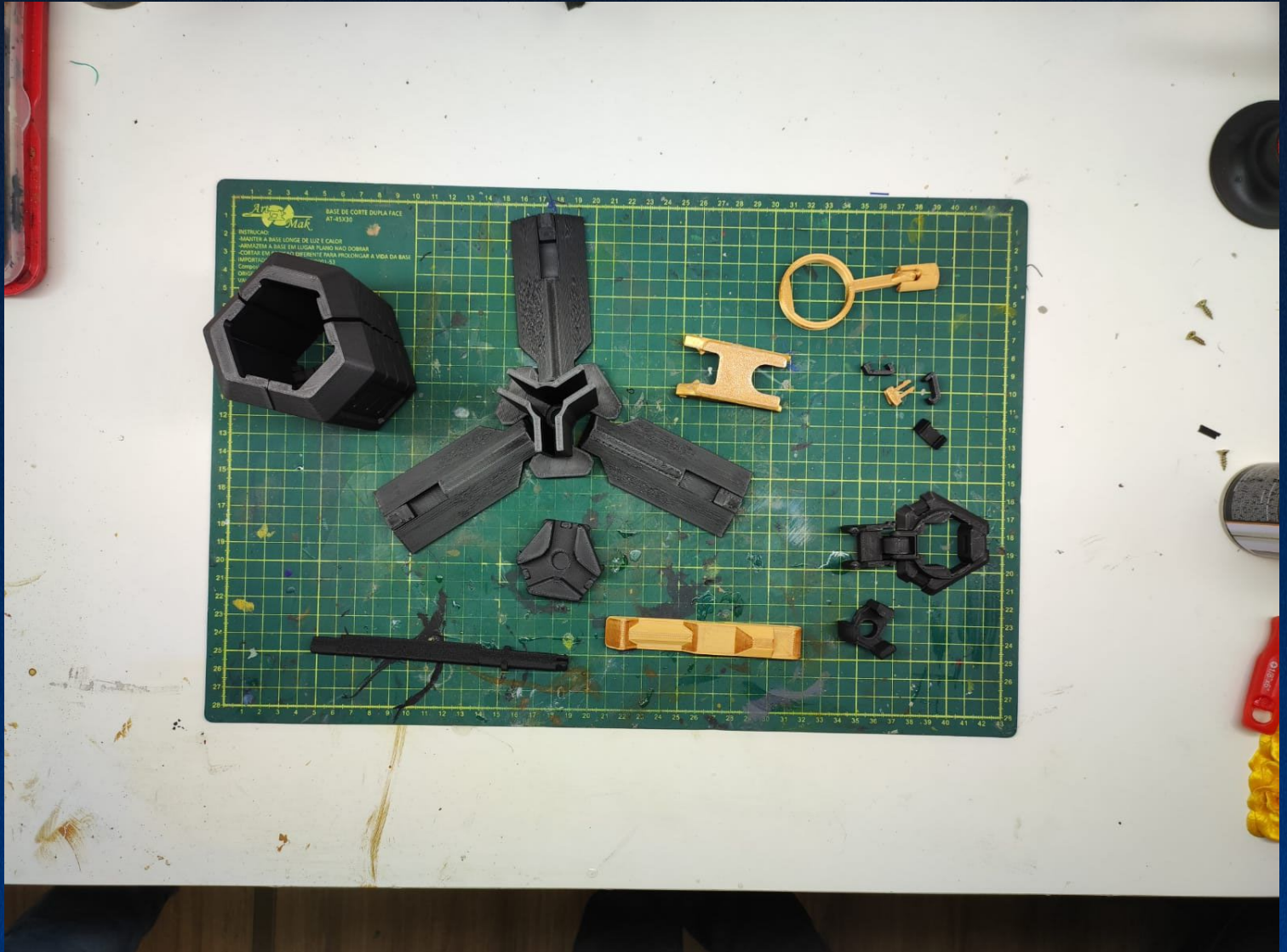
3D PRINT FILE SETTINGS (FOR 0.4 MM NOZZLE)

- **Line Width/ Nozzle:** 0.4 mm
- **First Layer Line Width:** 0.48 mm / 120%
- **Average Speed:** 20mm/s (First Layer) / 50mm/s (All the other layers) | 20 mm/s (First Layer) / 500 mm/s (All the other layers on Bambu Lab)
- **Recommended Initial Layer Height:** 0.16 mm
- **Recommended Layer Height:** 0.16 mm
- **Recommended Perimeters/ Walls:** 3.
- **Recommended Infill (%):** 10% (Gyroid)
- **Needs Support:** No.
- **Build Plate Adhesion:** Skirt.

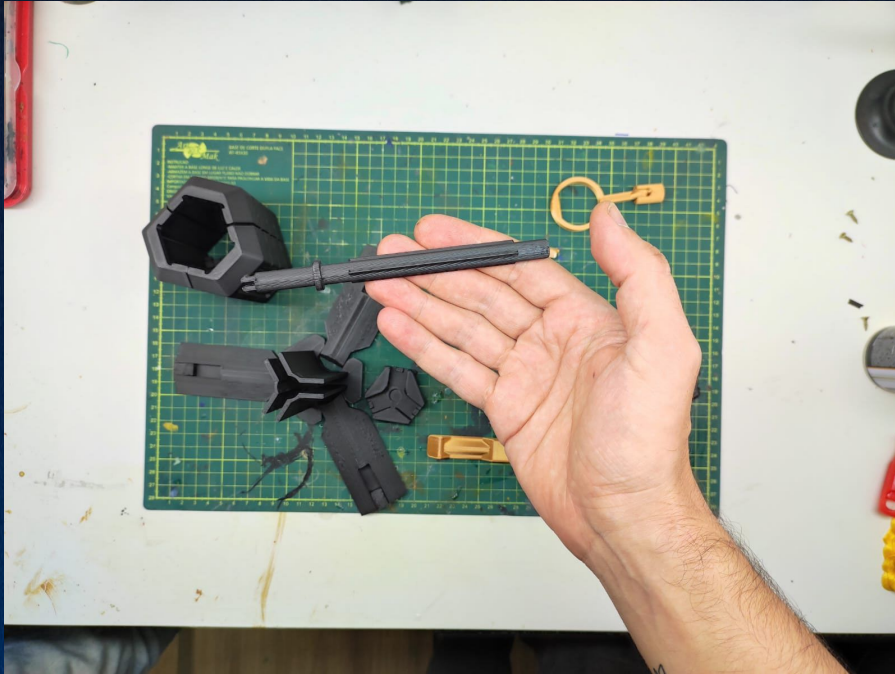
The parameters above are recommendations made by our staff; if you prefer, you can adapt them according to your preferences.

Happy Printing!

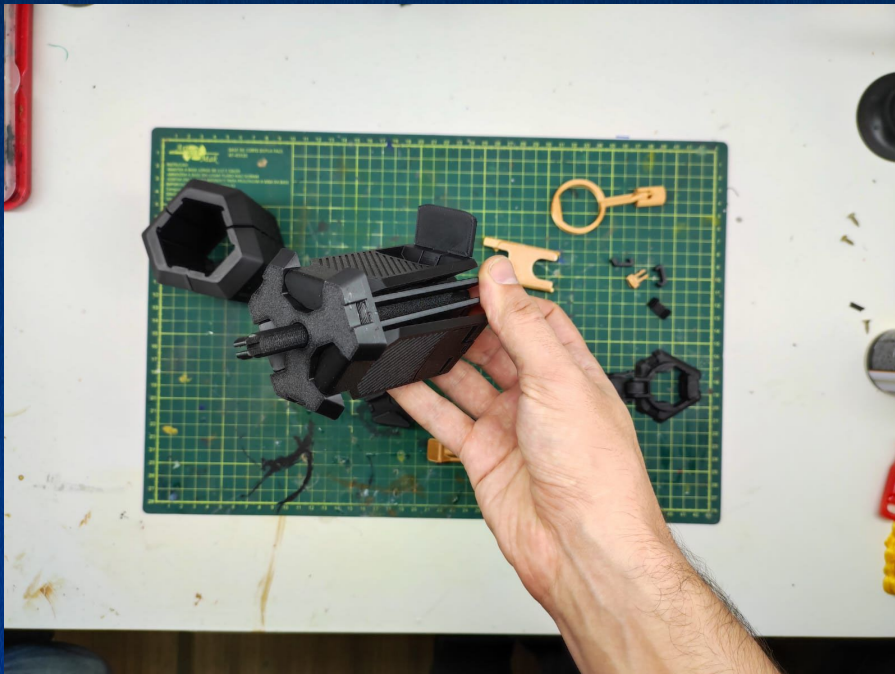
Grenade Portable Controller Holder



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FIT THE Army Supply - stick INTO OF Army Supply - holders.



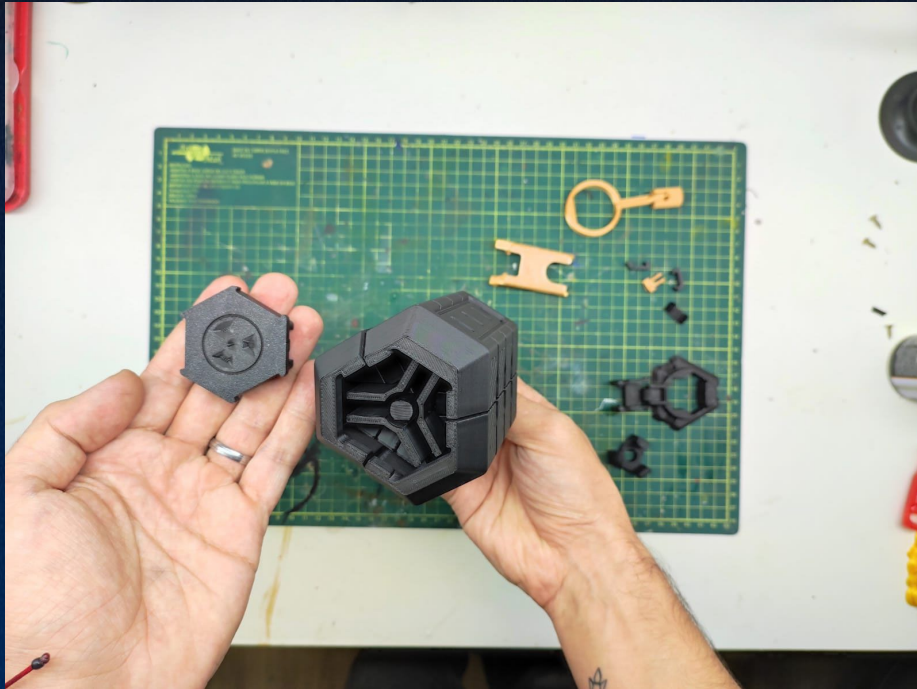
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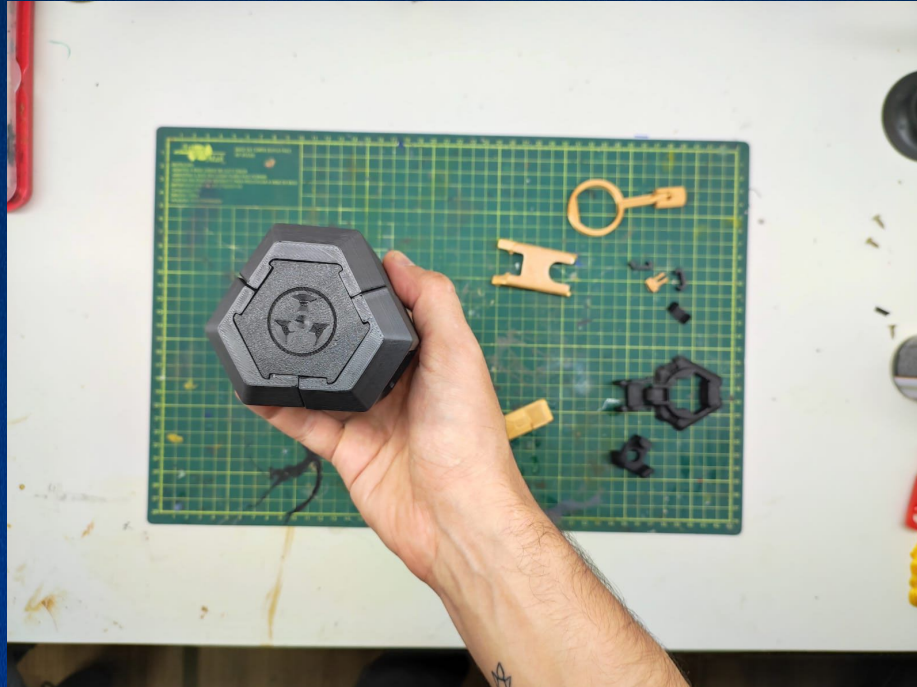
FIT THE Army Supply - stick AND Army Supply - holders INSIDE OF Army Supply - legs.



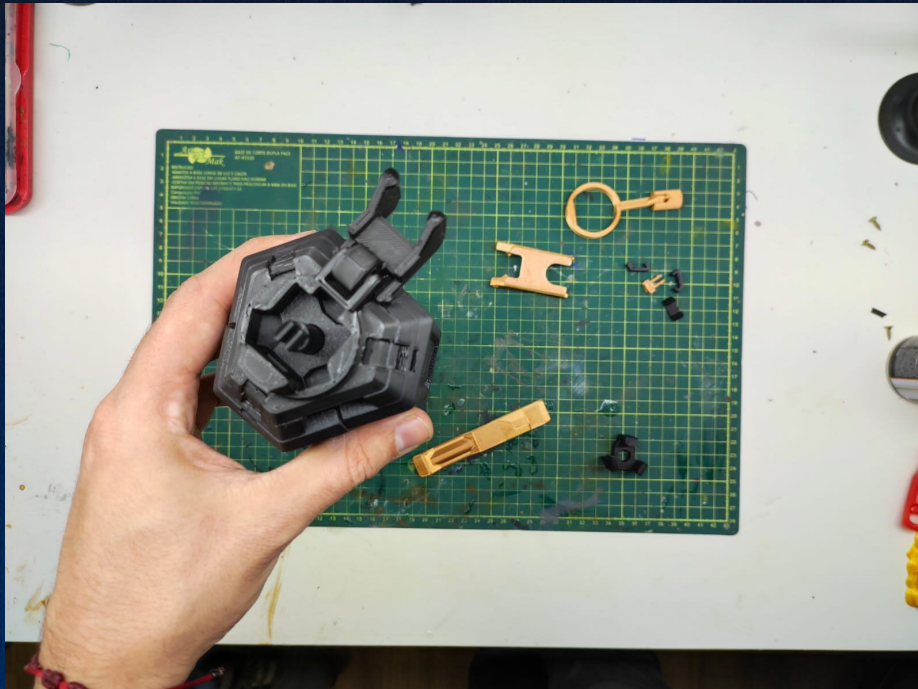
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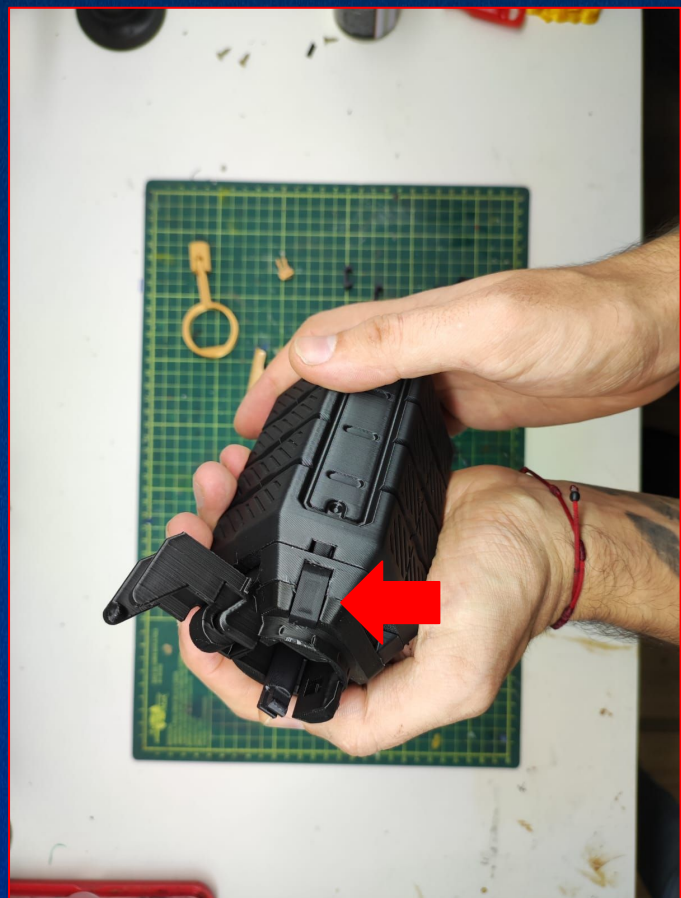
FIT THE Army Supply - bottom cover ON Army Supply - legs.



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FIT THE Army Supply - top cover ON Army Supply - legs AND INSERT THE Army Supply - clip x1 AND Army Supply - clip x2.



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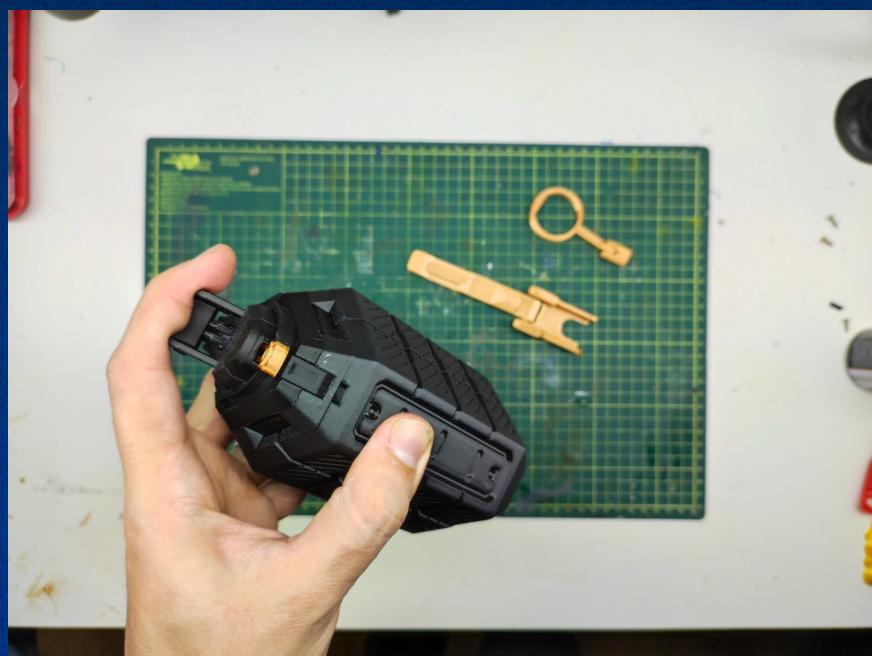
SLIDE THE Army Supply - table ON THE Army Supply - top cover



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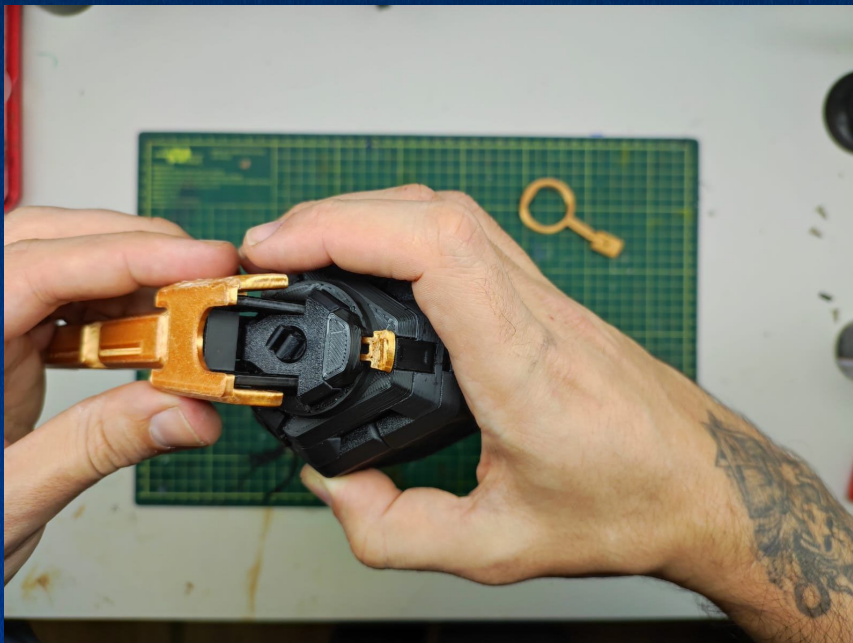
INSERT THE Army Supply - bottom clip ON Army Supply - top cover.



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SLIDE THE Army Supply - handle ON THE Army Supply - top cover



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INSERT THE Army Supply - ring ON THE TOP OF Army Supply - stick.

